

View Online at <https://aerobasegroup.com/nsn/3416-01-264-2697>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Center To Center Distance:**

40.000 inches

**Performance Type:**

Standard duty

**Purpose For Which Designed:**

Toolroom

**Accessory Components And Quantity:**

1 full length rear splash guard; 1 10.0 in. Dia. Dogplate; 1 no. 2 standard toolpost; 2 no. 4 morse taper dead centers; 1 no. 4 morse taper spindle sleeve; 1 operators handbook; 1 inspection report; standard 115 volt electric controls and control panel; wrenches, keys, spare pins

**Design Type:**

Screw

**Electric Motor Horsepower Rating:**

10.000

**Bed Type:**

Solid

**Electric Motor Quantity:**

1

**Spindle Speed Quantity:**

18

**Spindle Speed Range In Rpm:**

+40.0/+2000.0

**Rated Swing:**

16.000 inches

**Actual Swing Over Bed:**

16.000 inches

**Swing Over Cross Slide:**

10.000 inches

**Thread Change Quantity:**

93

**Headstock Drive Type:**

Direct pulley, back geared

**Headstock Center Taper Size Designator:**

4 morse

**Carriage Quantity:**

1

**Carriage Longitudinal Feed Operation Method:**

Hand and power

**Carriage Cross Feed Operation Method:**

Hand and power

**Gear Change Type:**

Quick

**Thread Quantity Range:**

+2.0/+72.0 per inch

**Voltage In Volts:**

220.0 and 440.0

**Phase:**

Three

**Special Features:**

D1-6 in. Camlock 3 bearing spindle; switchable inch-metric feed box; leadscrew reverse-standard; metric threading without spindle reverse

**Frequency In Hertz:**

60.0

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T221-b