

View Online at <https://aerobasegroup.com/nsn/3416-01-264-2697>

Mounting Type:

Floor

Current Type:

Ac

Center To Center Distance:

40.000 inches

Performance Type:

Standard duty

Purpose For Which Designed:

Toolroom

Accessory Components And Quantity:

1 full length rear splash guard; 1 10.0 in. Dia. Dogplate; 1 no. 2 standard toolpost; 2 no. 4 morse taper dead centers; 1 no. 4 morse taper spindle sleeve; 1 operators handbook; 1 inspection report; standard 115 volt electric controls and control panel; wrenches, keys, spare pins

Design Type:

Screw

Electric Motor Horsepower Rating:

10.000

Bed Type:

Solid

Electric Motor Quantity:

1

Spindle Speed Quantity:

18

Spindle Speed Range In Rpm:

+40.0/+2000.0

Rated Swing:

16.000 inches

Actual Swing Over Bed:

16.000 inches

Swing Over Cross Slide:

10.000 inches

Thread Change Quantity:

93

Headstock Drive Type:

Direct pulley, back geared

Headstock Center Taper Size Designator:

4 morse

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Hand and power

Carriage Cross Feed Operation Method:

Hand and power

Gear Change Type:

Quick

Thread Quantity Range:

+2.0/+72.0 per inch

Voltage In Volts:

220.0 and 440.0

Phase:

Three

Special Features:

D1-6 in. Camlock 3 bearing spindle; switchable inch-metric feed box; leadscrew reverse-standard; metric threading without spindle reverse

Frequency In Hertz:

60.0

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T221-b