

View Online at <https://aerobasegroup.com/nsn/3416-01-279-8519>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Center To Center Distance:**

40.000 inches

**Performance Type:**

Standard duty

**Purpose For Which Designed:**

General

**Accessory Components And Quantity:**

1 toolpost, 1 driveplate, 1 steady rest, 1 coolant system, 1 chuck guard, 1 reduction sleeve, 1 thread chasing dial 1 set wrenches, 1 set leveling screws and nuts, 1 parts manual

**Design Type:**

Screw

**Electric Motor Horsepower Rating:**

5.000

**Bed Type:**

Solid

**Electric Motor Quantity:**

2

**Spindle Speed Quantity:**

12

**Spindle Speed Range In Rpm:**

+50.0/+2500.0

**Rated Swing:**

13.000 inches

**Actual Swing Over Bed:**

13.000 inches

**Swing Over Cross Slide:**

7.688 inches

**Thread Change Quantity:**

61

**Headstock Drive Type:**

Geared head

**Headstock Center Taper Size Designator:**

3 morse

**Hollow Spindle Hole Size:**

1.562 inches

**Carriage Quantity:**

1

**Carriage Longitudinal Feed Operation Method:**

Power

**Carriage Cross Feed Operation Method:**

Power

**Carriage Feed Change Quantity:**

45

**Gear Change Type:**

Quick

**Thread Quantity Range:**

+4.0/+72.0 per inch

**Voltage In Volts:**

230.0 and 460.0

**Phase:**

Three

**Frequency In Hertz:**

60.0

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T221-b