

View Online at <https://aerobasegroup.com/nsn/3416-01-279-8519>

Mounting Type:

Floor

Current Type:

Ac

Center To Center Distance:

40.000 inches

Performance Type:

Standard duty

Purpose For Which Designed:

General

Accessory Components And Quantity:

1 toolpost, 1 driveplate, 1 steady rest, 1 coolant system, 1 chuck guard, 1 reduction sleeve, 1 thread chasing dial 1 set wrenches, 1 set leveling screws and nuts, 1 parts manual

Design Type:

Screw

Electric Motor Horsepower Rating:

5.000

Bed Type:

Solid

Electric Motor Quantity:

2

Spindle Speed Quantity:

12

Spindle Speed Range In Rpm:

+50.0/+2500.0

Rated Swing:

13.000 inches

Actual Swing Over Bed:

13.000 inches

Swing Over Cross Slide:

7.688 inches

Thread Change Quantity:

61

Headstock Drive Type:

Gearhead

Headstock Center Taper Size Designator:

3 morse

Hollow Spindle Hole Size:

1.562 inches

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Power

Carriage Cross Feed Operation Method:

Power

Carriage Feed Change Quantity:

45

Gear Change Type:

Quick

Thread Quantity Range:

+4.0/+72.0 per inch

Voltage In Volts:

230.0 and 460.0

Phase:

Three

Frequency In Hertz:

60.0

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T221-b