

View Online at <https://aerobasegroup.com/nsn/3416-01-487-5397>

**Mounting Type:**

Floor

**Center To Center Distance:**

60.000 inches

**End Application:**

Nimitz class cvn

**Performance Type:**

Heavy duty

**Purpose For Which Designed:**

Toolroom

**Accessory Components And Quantity:**

Center bush; 2 morse taper centres; thread indicator; chip guard; interlocked chuck guard; set of wrenches and keys

**Design Type:**

Screw

**Electric Motor Horsepower Rating:**

15.000

**Bed Type:**

Solid

**Spindle Speed Quantity:**

3

**Spindle Speed Range In Rpm:**

+18.0/+1800.0

**Rated Swing:**

32.680 inches

**Actual Swing Over Bed:**

21.810 inches

**Swing Over Cross Slide:**

14.570 inches

**Thread Change Quantity:**

73

**Headstock Drive Type:**

Step cone pulley

**Headstock Center Taper Size Designator:**

2 morse

**Hollow Spindle Hole Size:**

3.540 inches

**Carriage Quantity:**

1

**Carriage Longitudinal Feed Operation Method:**

Power

**Carriage Cross Feed Operation Method:**

Hand and power

**Gear Change Type:**

Quick

**Thread Quantity Range:**

+2.0/+84.0 per inch

**Special Features:**

21" swing x 60 b.C., gap bed model 8115 cs2

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T221-b