

View Online at <https://aerobasegroup.com/nsn/3416-01-524-7797>

Mounting Type:

Floor

Current Type:

Ac

Center To Center Distance:

60.000 inches

Performance Type:

Heavy duty

Purpose For Which Designed:

General or toolroom

Accessory Components And Quantity:

1-17 in face plate (17-803); 1-chip guard (18-807); 1-12 in 3-jaw universal chuck (1225324); 1-14 in 4-jaw independent chuck (1414524);
1-ee collet set (3160-52100)

Design Type:

Screw

Electric Motor Horsepower Rating:

15.000

Bed Type:

Removable block gap

Electric Motor Quantity:

2

Spindle Speed Quantity:

3

Spindle Speed Range In Rpm:

+0.0/+2000.0

Swing Over Cross Slide:

10.620 inches

Thread Change Quantity:

73

Rated Swing Through Open Gap:

28.740 inches

Actual Swing Through Open Gap:

28.740 inches

Rated Swing Over Closed Gap:

18.100 inches

Actual Swing Over Closed Gap:

18.000 inches

Headstock Drive Type:

Direct pulley, back geared

Headstock Center Taper Size Designator:

6 morse

Hole Diameter Through Spindle:

3.000 inches

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Hand or power

Carriage Cross Feed Operation Method:

Hand or power

Gear Change Type:

Quick

Thread Quantity Range:

+2.0/+84.0 per inch

Voltage In Volts:

230.0

Phase:

Three

Special Features:

Hhas constant surface sped w/dro; comes with a 1/2" - 2 1/2" nose mounted multi-size collet chuck; also has capability to do metric thread change quani type 51 with the thread quanity range of .2 to 14 mm

Frequency In Hertz:

60.0

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T221-b