## NSN 3418-00-086-4893



Horizontal Metal Cutting Shaper - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/3418-00-086-4893 **Mounting Type:** Floor Width: 13.000 inches Length: 15.000 inches **Current Type:** Ac **Furnished Items And Quantity:** 12 bits, carbide tipped, 7/16in. Sq., 3 1/2lg; 12 bits, carbide tipped, 1/2 in.Sq, 3 1/2in. Lg, 12 bits, hss, 7/16tn.Sq, 3 1/2in. Lg; 12 bits, hss, 1/2in. Sq., 3 1/2in. Lg; 1 set index centers, head and tail stocks and base swing diameter of 10in. Min up to 13in. Between centers; 1 tool holder, Ih, 7/8in. By 1 3/4in. Shank for 1/2in. Sq bits; 1 tool holder, rh, 7/8in. By 1 3/4in. Shank for 1/2in. Sq. Bits; 1 tool holder, shaper extension, 3/4in. By 1 5/8in. Shank w/bar 1 1/8in. Diameter by 14in. Lg to take 7/16in. Sqbits; 1 tool holder, straight 7/8in. By 1 3/4in. Shank for 1/2in. Sq bits Face Type: Tilting **Electric Motor Horsepower Rating:** 7.500 **Power Source:** Electric motor **Radio Interference Suppression:** Included Table Type: Universal Ram Stroke Length: 24.750 inches **Ram Head Vertical Feed:** 7.000 inches **Back Geared Feature:** Not included **Hydraulically Operated Feature:** Not included **Table Horizontal Travel Distance:** 24.000 inches **Table Vertical Travel Distance:** 13.000 inches **Rapid Traverse Direction:** Horizontally to table or vertically to table **Ram To Table Maximum Distance:** 

208.0

Included

17.000 inches

Voltage In Volts:

**Fungus Resistant Treatment:** 

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requency in Hertz:
60.0
Quantity:
1
Specification Or Standard:
2 type and 24 size
Departure From Cited Designator:
Elec
Shelf Life:
N/a
Unit Of Measure:
-
Demilitarization:
No
Filg:

T221-g