NSN 3418-00-242-5961

Horizontal Metal Cutting Shaper - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/3418-00-242-5961
Mounting Type:
Floor
Width:
15.000 inches
Length:
18.250 inches
Current Type:
Ac
Furnished Items And Quantity:
12 bits, carbide tipped, 7/16 in. Sq, 3-1/2 in. Lg; 12 bits, carbide tipped, 1/2 in. Sq, 3-1/2 in. Lg; 12 bits, hss, 7/16 in. Sq, 3-1/2 in. Lg; 12
bits, hss, 1/2 in. Sq, 3-1/2 in. Lg; 1 set index centers, head and trail stocks and base swing diameter of 10 in. Min up to 13 in. Between
centers; 1 tool holder, Ih, 7/8 in. By 1-3/4 in. Shank for 1/2 in. Sq bits; 1 tool holder, rh, 7/8 in. By 1-3/4 in. Shank for 1/2 in. Sq bits; 1 tool
holder, shaper extension, 3/4 in. By 1-5/8 in. Shank w/bar 1-1/8 in. Diameter by 14 in. Lg to take 7/16 in. Sq bits; 1 tool holder, straight 7/8
in. By 1-3/4 in. Shank for 1/2 in. Sq bits
Face Type:
Tilting
Electric Motor Horsepower Rating:
10.000
Power Source:
Electric motor
Radio Interference Suppression:
Included
Table Type:
Universal
Ram Stroke Length:
25.000 inches
Ram Head Vertical Feed:
9.500 inches
Back Geared Feature:
Not included
Hydraulically Operated Feature:
Not included
Table Horizontal Travel Distance:
30.500 inches
Table Vertical Travel Distance:
13.000 inches
Rapid Traverse Direction:
Horizontally to table or vertically to table
Ram To Table Maximum Distance:
17.125 inches
Fungus Resistant Treatment:

220.0

Included

Voltage In Volts:

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Frequency in Hertz:
60.0
Quantity:
1
Specification Or Standard:
2 type and 2 size
Departure From Cited Designator:
Elec
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:

T221-g