NSN 3418-00-242-5961

Horizontal Metal Cutting Shaper - Page 1 of 2



| View Online at https://aerobasegroup.com/nsn/3418-00-242-5961 |
|---|
| Mounting Type: |
| Floor |
| Width: |
| 15.000 inches |
| Length: |
| 18.250 inches |
| Current Type: |
| Ac |
| Furnished Items And Quantity: |
| 12 bits, carbide tipped, 7/16 in. Sq, 3-1/2 in. Lg; 12 bits, carbide tipped, 1/2 in. Sq, 3-1/2 in. Lg; 12 bits, hss, 7/16 in. Sq, 3-1/2 in. Lg; 12 |
| bits, hss, 1/2 in. Sq, 3-1/2 in. Lg; 1 set index centers, head and trail stocks and base swing diameter of 10 in. Min up to 13 in. Between |
| centers; 1 tool holder, Ih, 7/8 in. By 1-3/4 in. Shank for 1/2 in. Sq bits; 1 tool holder, rh, 7/8 in. By 1-3/4 in. Shank for 1/2 in. Sq bits; 1 tool |
| holder, shaper extension, 3/4 in. By 1-5/8 in. Shank w/bar 1-1/8 in. Diameter by 14 in. Lg to take 7/16 in. Sq bits; 1 tool holder, straight 7/8 |
| in. By 1-3/4 in. Shank for 1/2 in. Sq bits |
| Face Type: |
| Tilting |
| Electric Motor Horsepower Rating: |
| 10.000 |
| Power Source: |
| Electric motor |
| Radio Interference Suppression: |
| Included |
| Table Type: |
| Universal |
| Ram Stroke Length: |
| 25.000 inches |
| Ram Head Vertical Feed: |
| 9.500 inches |
| Back Geared Feature: |
| Not included |
| Hydraulically Operated Feature: |
| Not included |
| Table Horizontal Travel Distance: |
| 30.500 inches |
| Table Vertical Travel Distance: |
| 13.000 inches |
| Rapid Traverse Direction: |
| Horizontally to table or vertically to table |
| Ram To Table Maximum Distance: |
| 17.125 inches |
| Fungus Resistant Treatment: |

220.0

Included

Voltage In Volts:

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Horizontal Metal Cutting Shaper - Page 2 of 2



| Frequency in Hertz: |
|---|
| 60.0 |
| Quantity: |
| 1 |
| Specification Or Standard: |
| 2 type and 2 size |
| Departure From Cited Designator: |
| Elec |
| Shelf Life: |
| N/a |
| Unit Of Measure: |
| |
| Demilitarization: |
| No |
| Fiig: |

T221-g