

View Online at <https://aerobasegroup.com/nsn/3419-00-999-0402>

**Thread Direction:**

Right-hand

**Thread Size:**

0.125 in. And 0.250 in. And 0.312 in. And 0.375 in. And 0.437 in. And 0.500 in. And 0.562 in. And 0.625 in. And 0.750 in. And 1.000 in. And 2.000

**Current Type:**

Ac

**Screw Thread Series Designator:**

Npt and unc

**Furnished Items And Quantity:**

C1 spare cutter wheel for cutter; 1 tube of gear grease; 1 gallon thread cutting oil; 1 set of allen wrenches 1/8 in., 5/32 in., 3/16 in., 7/32 in., 1/4 in., 5/16 in., 3/8 in., 1/2 in.; cutter and reamer

**Reamer Type:**

Multiblade

**Electric Motor Horsepower Rating:**

0.5

**Mounting Type For Which Designed:**

Portable

**Spindle Type:**

Single

**Minimum Pipe Size Accommodated:**

0.125 inches

**Maximum Pipe Size Accommodated:**

2.000 inches

**Minimum Bolt Diameter Accommodated:**

0.250 inches

**Maximum Bolt Diameter Accommodated:**

2.000 inches

**Die Head Quantity:**

1

**Die Head Type:**

Quick opening

**Die Head Design:**

Stationary

**Err Default:**

Err default

**Set Quantity:**

2

**Err Default:**

Err default

**Voltage In Volts:**

115.0

**Phase:**

Single

**Special Features:**

High speed automatic chuck with 8 replaceable and reversible jaws, 4 in front and 4 in rear; oil pump gerotor type, reversible; heavy-duty drum type operating switch, release-off-thread; on-off heavy-duty oil and watertight foot switch with safety guard; 72 spindle rpm with standard gearbox, optional high and low speed gear boxes are available when specified; shipping weight 235 pounds

**Frequency In Hertz:**

60.0

**Specification Or Standard:**

1 type and 1 class and a style and 2 size

**Departure From Cited Designator:**

As modified by pacs abuj, bqwl, akyn and feat

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

T284-I