

View Online at <https://aerobasegroup.com/nsn/3419-00-999-0402>

Thread Direction:

Right-hand

Thread Size:

0.125 in. And 0.250 in. And 0.312 in. And 0.375 in. And 0.437 in. And 0.500 in. And 0.562 in. And 0.625 in. And 0.750 in. And 1.000 in. And 2.000

Current Type:

Ac

Screw Thread Series Designator:

Npt and unc

Furnished Items And Quantity:

C1 spare cutter wheel for cutter; 1 tube of gear grease; 1 gallon thread cutting oil; 1 set of allen wrenches 1/8 in., 5/32 in., 3/16 in., 7/32 in., 1/4 in., 5/16 in., 3/8 in., 1/2 in.; cutter and reamer

Reamer Type:

Multiblade

Electric Motor Horsepower Rating:

0.5

Mounting Type For Which Designed:

Portable

Spindle Type:

Single

Minimum Pipe Size Accommodated:

0.125 inches

Maximum Pipe Size Accommodated:

2.000 inches

Minimum Bolt Diameter Accommodated:

0.250 inches

Maximum Bolt Diameter Accommodated:

2.000 inches

Die Head Quantity:

1

Die Head Type:

Quick opening

Die Head Design:

Stationary

Err Default:

Err default

Set Quantity:

2

Err Default:

Err default

Voltage In Volts:

115.0

Phase:

Single

Special Features:

High speed automatic chuck with 8 replaceable and reversible jaws, 4 in front and 4 in rear; oil pump gerotor type, reversible; heavy-duty drum type operating switch, release-off-thread; on-off heavy-duty oil and watertight foot switch with safety guard; 72 spindle rpm with standard gearbox, optional high and low speed gear boxes are available when specified; shipping weight 235 pounds

Frequency In Hertz:

60.0

Specification Or Standard:

1 type and 1 class and a style and 2 size

Departure From Cited Designator:

As modified by pacs abuj, bqwl, akyn and feat

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

T284-I