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Mounting Type:

Base

Current Type:

Dc

Output Current Type:

Ac

Output Voltage Rating In Volts:

115.0

Output Current Rating In Amps:

400.0

Design Type:

Rectifier or transformer

Output Frequency Rating:

60.0 hertz

Output Phase:

Single

Transformer Primary Voltage In Volts:

230.0

Transformer Frequency In Hertz:

60.0

Transformer Phase:

Three

Arc Current Type:

Dc

Minimum Current At Specificationified Voltage:

60 amp at 12 v

Maximum Current At Specificationified Voltage:

500 amp at 35 v

Operator Type For Which Designed:

Single

Remote Control Design:

Not included

Auxiliary Power Output Design:

Included

Voltage In Volts:

230.0 or 460.0

Special Features:

Type k1346; 100duty cycle at 400 amps 36 volts; solid state circuitry; line voltage compensation; electronic and thermostatic protection; adjustable output voltage control; height 27 1/2 in.; width 22 1/4 in.; depth 32 in.; optional equipment: k817 undercarriage; k440 In7 gma feeder; set of kp450-052 drive rolls (.045 and .052 hard wire); set of kp450-052c drive rolls (.045 and .052 cored wire); set of kp451-035s drive rolls (.023 and .035 hard wire); k377 2 in. O.D. Spindle and 22 to 30 pound readi-reel adapter on small stand; k466-1 connector kit for feeders; k471-4 magnum gun; k487-25 spool gun; k488 magnum spool gun control module; k492-10 control module input cable; 30 pound spool, .045 I50 readi-reel wire; 1 pound spool .035 4043 aluminum wire; 25 pound spool .045 core shield 15 wire

Shelf Life:

N/a

Demilitarization:

No

Fig:

T345-a