

View Online at <https://aerobasegroup.com/nsn/3432-00-197-8322>

**Frequency Rating:**

Between 50.0 hertz and 60.0 hertz

**Furnished Items And Quantity:**

Pedal, foot, swing type, weld cycle actuator, 1; plate, base, for mtg weld head and accessories, 1; magnifier, stereo-zoom, 10 to 20 pwr., 1; illuminator and linkage assembly., stereo, 1; opt.Mtg assembly., 1; blk., work pos., vert.Adjust, 1; electrodes, 0.020 by 0.030 in.Rwma no.2, 1 pr; electrodes, 0.020 by 0.030 in.Molyb base, 1 pr

**Voltage Rating:**

Between 100.0 volts and 130.0 volts

**Input Current Type:**

Ac

**Operation Method:**

Foot controlled

**Unit Type:**

Spot

**Throat Depth:**

5.000 inches

**Throat Maximum Vertical Clearance:**

0.500 inches

**Water Cooled Electrode:**

Not included

**Phase:**

Single

**Reference Number Differentiating Characteristics:**

Anpj, amse, axnp, aczb, faaz, akyn

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T345-k