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**General Description:**

Used for building up surfaces by dabbing the filler wire into the weld with heat input into the base metal; electrode material-tungsten, 2 percent thoriated; electrode diameter 0.062, pointed, 20 degrees included angle; electrode extension 0.250 - 0.375 in.; weld current 15-35 amps

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No