## NSN 3438-01-138-6849

Tig Dabber Syste Welding Machine - Page 1 of 1



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## **General Description:**

No

Used for building up surfaces by dabbing the filler wire into the weld with heat input into the base metal; electrode material-tungsten, 2 5

percent thoriated;	electrode diameter 0.062, pointed, 20 degrees included angle;	electrode extension 0.250 - 0.375 in.;	weld current 15-35
amps			
Shelf Life:			
N/a			
Unit Of Measure:	:		
Demilitarization:			