

View Online at <https://aerobasegroup.com/nsn/3439-00-073-9496>

**Outside Diameter:**

0.250 inches

**Length:**

14.000 inches

**Current Type:**

Dc

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Deposited Filler Metal Chemical Composition In Percent:**

9.00 nickel second element and 11.00 nickel second element

**Special Features:**

Deposited filler, carbon 0.08 pct max, phosphorous 0.04 pct max, sulfur 0.03 pct max

**Material:**

Stainless steel filler

**Shape:**

Round

**Specification Or Standard:**

Mil-347-15 type and 2 class

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A283a0

**Mil-std (military Standard):**

Mil-347-15 spec.