

View Online at <https://aerobasegroup.com/nsn/3439-00-076-1668>

**Outside Diameter:**

0.156 inches

**Length:**

14.000 inches

**Current Type:**

Dc

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Deposited Filler Metal Chemical Composition In Percent:**

1.40 nickel first element and 2.10 nickel first element

**Special Features:**

Deposited filler, carbon 0.1 pct, vanadium 0.05 pct, phosphorous 0.03 pct, sulfur 0.03 pct

**Material:**

Steel filler

**Shape:**

Round

**Specification Or Standard:**

Mil-10018 type and 1 class

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A283a0

**Mil-std (military Standard):**

spec.