

View Online at <https://aerobasegroup.com/nsn/3439-00-077-1401>

**Outside Diameter:**

0.188 inches

**Length:**

14.000 inches

**Current Type:**

Dc

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Deposited Filler Metal Chemical Composition In Percent:**

2.00 chromium first element and 2.50 chromium first element

**Material:**

Steel filler

**Shape:**

Round

**Specification Or Standard:**

E9015/b3l class and 3/16 in. Size

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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