

View Online at <https://aerobasegroup.com/nsn/3439-00-163-4369>

**Outside Diameter:**

0.094 inches

**Length:**

36.000 inches

**Physical Form:**

Straight

**Quantity Within Each Unit Package:**

10.0 pounds

**Weld Position For Which Designed:**

Horizontal

**Filler Metal Chemical Composition In Percent:**

6.00 iron second element and 10.00 iron second element

**Process Type For Which Designed:**

Gas carbon arc or gas metal arc or gas tungsten arc

**Special Features:**

Filler metal, nickel and cobalt 72.00 min, carbon 0.10 max, sulfur 0.15 max, others 1.0 max

**Material:**

Nickel alloy filler

**Shape:**

Round

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A283a0

**Mil-std (military Standard):**

Mil-r-5031 spec.