

View Online at <https://aerobasegroup.com/nsn/3439-00-205-1022>

**Outside Diameter:**

0.035 inches

**Current Type:**

Dc

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Straight

**Flux Coating Type:**

Shielded arc

**Filler Metal Chemical Composition In Percent:**

62.00 nickel first element and 69.00 nickel first element

**Deposited Filler Metal Chemical Composition In Percent:**

62.00 nickel first element and 69.00 nickel first element

**Material:**

Nickel alloy filler

**Material Specification:**

Mil-e-21562, type mil-en60 military specification single material response filler

**Specification Or Standard:**

1b class and 0.035 in. Diameter size and mil-en60 type

**Departure From Cited Designator:**

Quality control in accordance with navy level 1 assurance guide

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A283a0

**Mil-std (military Standard):**

Mil-e-21562 spec.