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**Outside Diameter:**

0.375 inches

**Length:**

36.000 inches

**Physical Form:**

Straight

**Weld Position For Which Designed:**

All positions

**Filler Metal Chemical Composition In Percent:**

60.00 copper first element 36.00 zinc second element 1.20 iron third element 0.80 nickel fourth element 0.50 magnesium fifth element 0.15 silicon sixth element

**Process Type For Which Designed:**

Oxyacetylene

**Material:**

Copper alloy filler

**Material Specification:**

Awsa5.27-78, cl rcuzn-b assn standard single material response filler

**Shape:**

Round

**Departure From Cited Document:**

As modified by cross-sectional size and weld pos for which designed

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A283a0

**Mil-std (military Standard):**

Mil-r-19631 spec.