Welding Rod - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/3439-00-252-8355

# Outside Diameter:

0.375 inches

## Length:

36.000 inches

# Physical Form:

Straight

# Weld Position For Which Designed:

All positions

## Filler Metal Chemical Composition In Percent:

60.00 copper first element36.00 zinc second element1.20 iron third element0.80 nickel fourth element0.50 magnesium fifth element0.15 silicon sixth element

# Process Type For Which Designed:

Oxyacetylene

#### Material:

Copper alloy filler

### Material Specification:

Awsa5.27-78, cl rcuzn-b assn standard single material response filler

#### Shape:

Round

#### **Departure From Cited Document:**

As modifiedby cross-sectional size and weld pos for which designed

### Shelf Life:

N/a

#### Unit Of Measure:

--

#### Demilitarization:

No

## Fiig:

A283a0

#### Mil-std (military Standard):

Mil-r-19631 spec.