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**Outside Diameter:**

0.031 inches

**Physical Form:**

Roll

**Quantity Within Each Unit Package:**

25.0 pounds

**Weld Position For Which Designed:**

All positions

**Weight:**

25.000 pounds

**Filler Metal Chemical Composition In Percent:**

55.00 iron first element 20.00 chromium second element 14.00 nickel third element 3.00 molybdenum fourth element 2.50 manganese fifth element 0.75 copper sixth element 0.65 silicon seventh element 0.08 carbon eighth element

**Process Type For Which Designed:**

Gas metal arc

**Material:**

Stainless steel filler

**Material Specification:**

Mil-r-5031, cl 4 military specification single material response filler

**Unit Package Type:**

Reel

**Shape:**

Round

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A283a0

**Mil-std (military Standard):**

Mil-r-5031 spec.