

View Online at <https://aerobasegroup.com/nsn/3439-00-460-7632>

**Outside Diameter:**

0.094 inches

**Length:**

9.000 inches

**Current Type:**

Dc

**Physical Form:**

Straight

**Quantity Within Each Unit Package:**

6.0 pounds

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Criticality Code Justification:**

Zzzx

**Deposited Filler Metal Chemical Composition In Percent:**

9.00 nickel and 11.00 nickel second element

**Material:**

Stainless steel filler

**Unit Package Type:**

Can

**Shape:**

Round

**Departure From Cited Designator:**

Material controlled iaw navsea 0948-lp-045-7010 material control standard for level i items.

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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