

View Online at <https://aerobasegroup.com/nsn/3439-00-460-7643>

**Outside Diameter:**

0.156 inches

**Length:**

14.000 inches

**Current Type:**

Dc

**Physical Form:**

Straight

**Quantity Within Each Unit Package:**

10.0 pounds

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Criticality Code Justification:**

Zzzw

**Deposited Filler Metal Chemical Composition In Percent:**

22.00 chromium and 25.00 chromium first element

**Material:**

Stainless steel filler

**Unit Package Type:**

Can

**Shape:**

Round

**Specification Or Standard:**

Mil-309-15 type and 1 class

**Departure From Cited Document:**

Material controlled iaw navsea 0948-lp-045-7010 material control standard for level i items

**Departure From Cited Designator:**

Quality control iaw navships 0948-045-7010 material identification and control instructions for level 1 items

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A283a0

**Mil-std (military Standard):**

Mil-309-15 spec.