

View Online at <https://aerobasegroup.com/nsn/3439-00-465-1907>

**Outside Diameter:**

0.094 inches

**Length:**

14.000 inches

**Current Type:**

Dc

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Criticality Code Justification:**

Zzzx

**Deposited Filler Metal Chemical Composition In Percent:**

1.25 nickel first element and 2.50 nickel first element

**Material:**

Steel filler

**Unit Package Type:**

Can

**Shape:**

Round

**Specification Or Standard:**

-1I-1018 type

**Departure From Cited Designator:**

Quality control iaw navships 0948-045-7010 material identification and control instructions for level 1 items

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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