

View Online at <https://aerobasegroup.com/nsn/3439-00-465-1911>

**Outside Diameter:**

0.250 inches

**Length:**

18.000 inches

**Current Type:**

Dc

**Weld Position For Which Designed:**

Horizontal

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Criticality Code Justification:**

Zzzx

**Deposited Filler Metal Chemical Composition In Percent:**

1.30 manganese second element and 1.80 manganese second element

**Material:**

Steel filler

**Unit Package Type:**

Can

**Specification Or Standard:**

2 class and mil-11018 type

**Departure From Cited Designator:**

Quality control iaw navships 0948-045-7010 material identification and control instructions for level 1 items

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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