

View Online at <https://aerobasegroup.com/nsn/3439-00-554-9825>

Length:

36.000 inches

Physical Form:

Straight

Quantity Within Each Unit Package:

10.0 pounds

Weld Position For Which Designed:

Horizontal

Filler Metal Chemical Composition In Percent:

54.82 nickel single element and 63.82 nickel single element and 26.00 molybdenum single element and 30.00 molybdenum single element and 4.00 iron single element and 7.00 iron single element and 4.00 chromium single element and 6.00 chromium single element and 1.00 manganese single element and 1.00 silicon single element and 0.12 carbon single element and 0.03 phosphorous single element and 0.03 sulfur single element

Process Type For Which Designed:

Gas metal arc

Special Features:

Filler metal chemical composition in percent also includes carbon 0.12 max, phosphorus 0.030 max, sulfur 0.030 max, nickel remainder

Material:

Nickel alloy

Unit Package Type:

Box or can

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A283a0

Mil-std (military Standard):

Mil-r-5031 spec.