# NSN 3439-00-571-4528

Welding Electrode - Page 1 of 1



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# Outside Diameter:

0.094 inches

#### Length:

12.000 inches

# Current Type:

Ac or dc

## **Physical Form:**

Straight

## Weld Position For Which Designed:

All positions

## **Polarity Characteristic:**

Reverse

## Flux Coating Type:

Shielded arc or stabilized arc

## Filler Metal Chemical Composition In Percent:

22.00 chromium first element and 25.00 chromium first element

## **Deposited Filler Metal Chemical Composition In Percent:**

0.90 silicon fourth element

## Material:

Nickel alloy filler

# Shape:

Round

#### Specification Data:

31505-awsa5.4-69t professional/industrial association standard

#### Shelf Life:

N/a

#### Unit Of Measure:

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## Demilitarization:

No

# Fiig:

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