

View Online at <https://aerobasegroup.com/nsn/3439-00-571-4528>

**Outside Diameter:**

0.094 inches

**Length:**

12.000 inches

**Current Type:**

Ac or dc

**Physical Form:**

Straight

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc or stabilized arc

**Filler Metal Chemical Composition In Percent:**

22.00 chromium first element and 25.00 chromium first element

**Deposited Filler Metal Chemical Composition In Percent:**

0.90 silicon fourth element

**Material:**

Nickel alloy filler

**Shape:**

Round

**Specification Data:**

31505-awsa5.4-69t professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A283a0