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**Outside Diameter:**

0.094 inches

**Length:**

14.000 inches

**Current Type:**

Ac or dc

**Physical Form:**

Straight

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc or stabilized arc

**Filler Metal Chemical Composition In Percent:**

9.00 nickel second element and 11.00 nickel second element

**Material:**

Nickel alloy filler

**Shape:**

Round

**Specification Data:**

31505-aws5.4-69t professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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