

View Online at <https://aerobasegroup.com/nsn/3439-00-571-4536>

**Outside Diameter:**

0.188 inches

**Length:**

12.000 inches

**Current Type:**

Ac or dc

**Physical Form:**

Straight

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc or stabilized arc

**Filler Metal Chemical Composition In Percent:**

1.25 manganese first element

**Material:**

Steel filler

**Shape:**

Round

**Specification Data:**

31505-aws5.1-69t professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A283a0