## NSN 3439-00-852-0769

Welding Electrode - Page 1 of 1



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Outside Diameter:
0.125 inches
Length:
14.000 inches
Current Type:
Dc
Physical Form:
Straight
Quantity Within Each Unit Package:
10.0 pounds
Weld Position For Which Designed:
All positions
Polarity Characteristic:
Reverse
Flux Coating Type:
Shielded arc
Deposited Filler Metal Chemical Composition In Percent:
9.00 nickel second element and 11.00 nickel second element
Special Features:
Pct maximum tantalum 0.100, pct maximum carbon 0.080, pct maximum phosphorous 0.040, pct maximum sulfur 0.030
Material:
Stainless steel
Unit Package Type:
Can
Shape:
Round
Specification Or Standard:
Mil-347-15/19-9cb/ type and 1 class
Departure From Cited Designator:
As modified by quality assurance testing for the submarinesafety program
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
Fiig: