NSN 3439-00-852-0769

Welding Electrode - Page 1 of 1



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Outside Diameter:

0.125 inches

Length:

14.000 inches

Current Type:

Dc

Physical Form:

Straight

Quantity Within Each Unit Package:

10.0 pounds

Weld Position For Which Designed:

All positions

Polarity Characteristic:

Reverse

Flux Coating Type:

Shielded arc

Deposited Filler Metal Chemical Composition In Percent:

9.00 nickel second element and 11.00 nickel second element

Special Features:

Pct maximum tantalum 0.100, pct maximum carbon 0.080, pct maximum phosphorous 0.040, pct maximum sulfur 0.030

Material:

Stainless steel

Unit Package Type:

Can

Shape:

Round

Specification Or Standard:

Mil-347-15/19-9cb/ type and 1 class

Departure From Cited Designator:

As modified by quality assurance testing for the submarinesafety program

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A283a0

Mil-std (military Standard):

Mil-347-15 spec.