

View Online at <https://aerobasegroup.com/nsn/3439-00-865-4710>

Outside Diameter:

0.094 inches

Length:

9.000 inches

Current Type:

Dc

Quantity Within Each Unit Package:

5.0 pounds

Weld Position For Which Designed:

All positions

Polarity Characteristic:

Reverse

Flux Coating Type:

Shielded arc

Deposited Filler Metal Chemical Composition In Percent:

23.00 chromium first element and 25.00 chromium first element

Special Features:

Sixth element phosphorous, seventh element sulphur

Material:

Stainless steel filler

Unit Package Type:

Can

Shape:

Round

Specification Or Standard:

Mil-309-15/25-12/ type and 1 class

Departure From Cited Designator:

As modified by quality assurance testing for the submarinesafety program

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A283a0

Mil-std (military Standard):

Mil-309-15 spec.