

View Online at <https://aerobasegroup.com/nsn/3439-00-865-4723>

Outside Diameter:

0.125 inches

Length:

14.000 inches

Current Type:

Dc

Weld Position For Which Designed:

All positions

Polarity Characteristic:

Reverse

Flux Coating Type:

Shielded arc

Deposited Filler Metal Chemical Composition In Percent:

6.00 iron second element and 12.00 iron second element

Special Features:

Deposited filler metal silicon 0.75; copper 0.5; tantalum 0.3; cobalt 0.12; carbon 0.1; sulfur 0.02; other elements 0.5; nickel remainder

Material:

Nickel alloy filler

Shape:

Round

Specification Or Standard:

Mil-4n1a type and 1 class

Departure From Cited Designator:

As modified by quality assurance testing for the submarine safetyprogram

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A283a0

Mil-std (military Standard):

spec.