NSN 3439-00-866-2853

Welding Electrode - Page 1 of 1



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Outside Diameter:
0.125 inches
Length:
14.000 inches
Current Type:
Dc
Quantity Within Each Unit Package:
10.0 pounds
Weld Position For Which Designed:
All positions
Polarity Characteristic:
Reverse
Flux Coating Type:
Shielded arc
Deposited Filler Metal Chemical Composition In Percent:
0.80 silicon second element
Special Features:
Deposited filler metal chemical composition in percent also includes carbon 0.12 max, vanadium 0.05 max, phosphorus 0.03 max, sulfur 0.03
max Material:
Steel filler
Unit Package Type:
Can
Specification Or Standard:
Mil-7018 type and 1 class
Departure From Cited Designator: As modified by quality assurance testing for the submarine safetyprogram
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No Eiler
Fiig:
A283a0
Mil-std (military Standard):
spec.