

View Online at <https://aerobasegroup.com/nsn/3439-00-866-4144>

Outside Diameter:

0.094 inches

Length:

9.000 inches

Current Type:

Dc

Physical Form:

Straight

Weld Position For Which Designed:

All positions

Polarity Characteristic:

Reverse

Flux Coating Type:

Shielded arc

Deposited Filler Metal Chemical Composition In Percent:

5.00 manganese third element and 9.50 manganese third element

Special Features:

Deposited filler metal titanium 1.0; copper 0.5; tantalum 0.25; sulfur 0.015; colbalt 0.12; carbon 0.10; other elements 0.5; nickel remainder

Material:

Nickel alloy filler

Shape:

Round

Specification Or Standard:

Mil-8n12 type and 1 class

Departure From Cited Designator:

As modified by quality assurance testing for the submarinesafety program

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A283a0

Mil-std (military Standard):

spec.