

View Online at <https://aerobasegroup.com/nsn/3439-00-878-2152>

**Outside Diameter:**

0.078 inches

**Length:**

9.000 inches

**Current Type:**

Dc

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Deposited Filler Metal Chemical Composition In Percent:**

25.00 chromium first element and 28.00 chromium first element

**Special Features:**

Deposited filler metal carbon 0.2 max; phosphorous 0.03 max; sulfur 0.03 max; remainder unspecified

**Material:**

Stainless steel filler

**Specification Or Standard:**

Mil-310-15/25-20 type and 1 class

**Departure From Cited Designator:**

As modified by quality assurance testing for the submarinesafety program

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A283a0

**Mil-std (military Standard):**

Mil-310-15 spec.