

View Online at <https://aerobasegroup.com/nsn/3439-00-878-2152>

Outside Diameter:

0.078 inches

Length:

9.000 inches

Current Type:

Dc

Weld Position For Which Designed:

All positions

Polarity Characteristic:

Reverse

Flux Coating Type:

Shielded arc

Deposited Filler Metal Chemical Composition In Percent:

25.00 chromium first element and 28.00 chromium first element

Special Features:

Deposited filler metal carbon 0.2 max; phosphorous 0.03 max; sulfur 0.03 max; remainder unspecified

Material:

Stainless steel filler

Specification Or Standard:

Mil-310-15/25-20 type and 1 class

Departure From Cited Designator:

As modified by quality assurance testing for the submarinesafety program

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A283a0

Mil-std (military Standard):

Mil-310-15 spec.