

View Online at <https://aerobasegroup.com/nsn/3439-00-878-2154>

**Outside Diameter:**

0.094 inches

**Length:**

9.000 inches

**Current Type:**

Dc

**Quantity Within Each Unit Package:**

5.0 pounds

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Deposited Filler Metal Chemical Composition In Percent:**

25.00 chromium first element and 28.00 chromium first element

**Material:**

Stainless steel filler

**Unit Package Type:**

Can

**Shape:**

Round

**Specification Or Standard:**

Mil-310-15/25-20/ type and 1 class

**Departure From Cited Designator:**

As modified by quality assurance testing for the submarinesafety program

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A283a0

**Mil-std (military Standard):**

Mil-310-15 spec.