

View Online at <https://aerobasegroup.com/nsn/3439-00-880-1298>

**Outside Diameter:**

0.093 inches

**Length:**

9.000 inches

**Current Type:**

Dc

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Deposited Filler Metal Chemical Composition In Percent:**

2.50 manganese third element

**Material:**

Stainless steel filler

**Shape:**

Round

**Specification Or Standard:**

1 class and mil-316l-15 type

**Departure From Cited Designator:**

As modified by quality assurance testing for the submarinesafety program

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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