

View Online at <https://aerobasegroup.com/nsn/3439-00-880-1300>

Outside Diameter:

0.093 inches

Length:

12.000 inches

Current Type:

Ac or dc

Weld Position For Which Designed:

All positions

Polarity Characteristic:

Reverse

Deposited Filler Metal Chemical Composition In Percent:

96.97 nonidentified elements single element and 97.82 nonidentified elements single element and 0.40 manganese single element and 1.25 manganese single element and 0.80 silicon single element and 0.35 molybdenum single element and 0.25 nickel single element and 0.15 chromium single element and 0.12 carbon single element and 0.05 vanadium single element and 0.03 phosphorous single element and 0.03 sulfur single element

Special Features:

Elements 6th carbon 0.12; 7th vanadium 0.05; 8th phosphorous 0.03, 9th sulfur 0.03

Material:

Steel filler

Specification Or Standard:

1 class and mil-7018 type

Departure From Cited Designator:

As modified by outside diameter

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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