

View Online at <https://aerobasegroup.com/nsn/3439-00-880-1300>

**Outside Diameter:**

0.093 inches

**Length:**

12.000 inches

**Current Type:**

Ac or dc

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Deposited Filler Metal Chemical Composition In Percent:**

96.97 nonidentified elements single element and 97.82 nonidentified elements single element and 0.40 manganese single element and 1.25 manganese single element and 0.80 silicon single element and 0.35 molybdenum single element and 0.25 nickel single element and 0.15 chromium single element and 0.12 carbon single element and 0.05 vanadium single element and 0.03 phosphorous single element and 0.03 sulfur single element

**Special Features:**

Elements 6th carbon 0.12; 7th vanadium 0.05; 8th phosphorous 0.03, 9th sulfur 0.03

**Material:**

Steel filler

**Specification Or Standard:**

1 class and mil-7018 type

**Departure From Cited Designator:**

As modified by outside diameter

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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