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**Outside Diameter:**

0.250 inches

**Length:**

18.000 inches

**Current Type:**

Ac or dc

**Physical Form:**

Straight

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse or straight

**Flux Coating Type:**

Stabilized arc

**Deposited Filler Metal Chemical Composition In Percent:**

1.25 manganese first element

**Material:**

Steel

**Material Specification:**

Awsa5.1-78, cl e7014 assn standard single material response filler

**Shape:**

Round

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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