# NSN 3439-00-967-2963

Welding Electrode - Page 1 of 1



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## **Outside Diameter:**

0.250 inches

## Length:

18.000 inches

## Current Type:

Dc

## Physical Form:

Straight

## Weld Position For Which Designed:

Horizontal

## **Polarity Characteristic:**

Reverse

## Flux Coating Type:

Shielded arc

## **Deposited Filler Metal Chemical Composition In Percent:**

1.40 nickel first element and 2.10 nickel first element

## **Special Features:**

Sixth element carbon, seventh element vanadium, eighth element phosphorous, ninth element sulphur

## Material:

Steel filler

Shape:

Round

## Specification Or Standard:

Mil-10018 type and 2 class

# Shelf Life:

N/a

## Unit Of Measure:

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## Demilitarization:

No

Fiig:

A283a0

## Mil-std (military Standard):

spec.