NSN 3439-00-982-4117

Welding Electrode - Page 1 of 1



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Outside Diameter:

0.109 inches

Current Type:

Dc

Physical Form:

Coil

Quantity Within Each Unit Package:

50.0 pounds

Weld Position For Which Designed:

All positions

Polarity Characteristic:

Reverse

Flux Coating Type:

Shielded arc

Weight:

50.0 pounds

Filler Metal Chemical Composition In Percent:

81.40 iron single element and 13.50 magnesium single element and 3.90 nickel single element and 0.60 carbon single element and 0.60 silicon single element

Material:

Steel

Material Specification:

Wear-o-matic nickel manganese mfr ref single material response filler

Unit Package Type:

Coil

Shape:

Round

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

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