

View Online at <https://aerobasegroup.com/nsn/3439-00-982-4117>

**Outside Diameter:**

0.109 inches

**Current Type:**

Dc

**Physical Form:**

Coil

**Quantity Within Each Unit Package:**

50.0 pounds

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Weight:**

50.0 pounds

**Filler Metal Chemical Composition In Percent:**

81.40 iron single element and 13.50 magnesium single element and 3.90 nickel single element and 0.60 carbon single element and 0.60 silicon single element

**Material:**

Steel

**Material Specification:**

Wear-o-matic nickel manganese mfr ref single material response filler

**Unit Package Type:**

Coil

**Shape:**

Round

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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