

View Online at <https://aerobasegroup.com/nsn/3439-01-012-6660>

Outside Diameter:

0.062 inches

Current Type:

Dc

Quantity Within Each Unit Package:

35.0 pounds

Weld Position For Which Designed:

Horizontal

Polarity Characteristic:

Reverse

Flux Coating Type:

Shielded arc

Filler Metal Chemical Composition In Percent:

1.550 manganese single element and 1.550 nickel single element and 0.650 silicon single element and 0.600 molybdenum single element and 0.200 vanadium single element and 0.080 carbon single element and 0.025 phosphorous single element and 0.025 sulfur single element

Material:

Steel filler

Material Specification:

Mil-e-23765/2 military specification single material response

Unit Package Type:

Reel

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A283a0

Mil-std (military Standard):

Mil-e-23765 spec.