

View Online at <https://aerobasegroup.com/nsn/3439-01-012-6660>

**Outside Diameter:**

0.062 inches

**Current Type:**

Dc

**Quantity Within Each Unit Package:**

35.0 pounds

**Weld Position For Which Designed:**

Horizontal

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc

**Filler Metal Chemical Composition In Percent:**

1.550 manganese single element and 1.550 nickel single element and 0.650 silicon single element and 0.600 molybdenum single element and 0.200 vanadium single element and 0.080 carbon single element and 0.025 phosphorous single element and 0.025 sulfur single element

**Material:**

Steel filler

**Material Specification:**

Mil-e-23765/2 military specification single material response

**Unit Package Type:**

Reel

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A283a0

**Mil-std (military Standard):**

Mil-e-23765 spec.