## NSN 3439-01-027-1822

Welding Electrode - Page 1 of 1



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Outside Diameter:
0.188 inches
Length:
9.000 inches
Current Type:
Dc
Physical Form:
Straight
Weld Position For Which Designed:
Horizontal
Polarity Characteristic:
Reverse
Flux Coating Type:
Shielded arc or stabilized arc
Filler Metal Chemical Composition In Percent:
9.00 nickel second element and 11.00 nickel second element
Special Features:
Filler metal phosphorous 0.04; sulfur 0.03
Material:
Stainless steel
Shape:
Round
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A283a0