

View Online at <https://aerobasegroup.com/nsn/3439-01-027-6921>

**Outside Diameter:**

0.094 inches

**Length:**

14.000 inches

**Current Type:**

Ac or dc

**Physical Form:**

Straight

**Weld Position For Which Designed:**

All positions

**Flux Coating Type:**

Shielded arc or stabilized arc

**Filler Metal Chemical Composition In Percent:**

2.00 chromium first element and 2.50 chromium first element

**Special Features:**

Filler metal sulfur 0.04 pct; phosphorous 0.03 pct

**Material:**

Steel

**Material Specification:**

Awsa5.5-69, cle9018-b3 assn standard single material response filler

**Shape:**

Round

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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