

View Online at <https://aerobasegroup.com/nsn/3439-01-039-3491>

**Outside Diameter:**

0.094 inches

**Length:**

12.000 inches

**Current Type:**

Dc

**Physical Form:**

Straight

**Weld Position For Which Designed:**

All positions

**Polarity Characteristic:**

Reverse

**Flux Coating Type:**

Shielded arc or stabilized arc

**Filler Metal Chemical Composition In Percent:**

7.50 nickel second element and 9.50 nickel second element

**Special Features:**

Filler metal carbon 0.10; phosphorous 0.03; sulfur 0.03

**Material:**

Chromium filler and nickel filler

**Shape:**

Round

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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