NSN 3439-01-477-7898

Metallic Overlay Welding Powder - Page 1 of 1



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Nickel and aluminum

Content Within Each Unit Package:

12.5lbs

Special Features:

Nsn used to purchase a of 1 container to a of 2 containers; certification pwa 1321, avco m 3952a, ge b50tf33 and rr 9507/4; rb 70-80 hardness; 2500 psi strength for smooth surfaces and 5000 psi strength for roughened surfaces; coarse as sprayed, ground good; nickel clad aluminum composite powder. Reacts exothermically during spraying to form metallurgical bonds with all substrates except copper and its alloys. Coatings are tight, dense; resistant to tempreatures to 1800deg (f), thermal shock and erosion

Sha	lf I	Life:
OHE		LIIE.

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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