## NSN 3439-01-478-3806

Metallic Overlay Welding Powder - Page 1 of 1



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| Environmental Protection:  |
|--|
| Any acceptable   |
| Basic Material:  |
| Nickel-chromium alloy  |
| Content Within Each Unit Package:  |
| 5.0lbs   |
| Special Features:  |
| Nsn is used to purchase a of 60 containers and up; ni 17cr 4fe 4si 3.5b 1c, spheroidal, gas atomized; -53 +15 um (-270 mesh +15 um),       |
| allied signal fp 5045, type xix; rc 53-60 hardness; texture/finish as sprayed fine, ground very good to excellent; coating number t15f-10; |
| produces thin coatings that can be finished after fusing with little stock removal.Recommended for the most severe service requirements    |
| when used on base material with fairly high coefficient of thermal expansion   |
| Shelf Life:  |
| N/a  |
| Unit Of Measure:   |
|  |
| Demilitarization:  |
| No   |
| Fiig:  |
| T166-s   |